

# KingMix<sup>®</sup> 33SP

**High range water reducing superplasticiser admixture.**

## DESCRIPTION

KingMix 33SP is superplasticising admixture formulated from selected polymers specially designed to enable the water content of the concrete to perform more effectively. This effect can be used to improve workability, to increase ultimate strengths or to facilitate a reduction in the cement content while sustaining mix properties.

## APPLICATIONS

- ▣ Low water cement ratio, high strength concrete.
- ▣ To accelerate early strength development.
- ▣ To produce high quality concrete of improved durability and water tightness.
- ▣ Precast concrete.

## ADVANTAGES

- ▣ High strength increase with same cement content.
- ▣ Earlier formwork stripping by increasing early strength.
- ▣ Improved workability, reduces placing and compaction problems.
- ▣ Cement saving without affecting concrete strength and workability.
- ▣ Minimising segregation and bleeding problems by improving cohesion.
- ▣ More durable concrete as a result of reduction in permeability and lower water to cement ratio.

## COMPATIBILITY

KingMix 33SP can be used with all types of Portland cement and cement replacement materials. KingMix 33SP is compatible with other KINGKRETE admixtures used in the same concrete mix. If more than one type of admixture is to be used in the concrete mix, they must be dispensed to the concrete separately.

## STANDARDS

KingMix 33SP complies with ASTM C494, Type A and F and BS 5075, Part 3.

## METHOD OF USE

KingMix 33SP should be added to the concrete with the mixing water to achieve optimum performance.

An automatic dispenser should be used to dispense the correct quantity of KingMix 33SP to the concrete mix.

## TECHNICAL PROPERTIES @ 25°C:

Colour:	Brown liquid
Freezing point:	≈ -2°C
Specific gravity:	1.19 ± 0.02
Chloride content: BS5075	Nil
Air entrainment:	Typically less than 2% additional air is entrained above control mix at normal dosages

## DOSAGE

The guidance dosage of KingMix 33SP is 0.80 - 2.80 litre/100 kg of cementitious materials in the mix, including GGBFS, PFA or micro-silica.

Representative trials should be conducted to determine the optimum dosage of KingMix 33SP to meet the performance requirements by using the materials and conditions in actual use.

## EFFECTS OF OVER DOSAGE

Overdosing of KingMix 33SP will cause the following:  
 Significant increase in retardation.  
 Increase in workability.  
 Ultimate concrete strength will not be adversely affected and will generally be increased provided that proper concrete curing is maintained.

## SETTING TIME

Although the setting time is dependent on the dosage of KingMix 33SP, the following factors should be considered:

- ▣ Retardation is increased with lower levels of tri-calcium in the cement.
- ▣ Lower temperatures will delay the setting time.
- ▣ SRC cement gives higher retardation level than ordinary cement.
- ▣ Using more than one type of admixture in the same concrete mix could affect the setting time.
- ▣ Retardation level is increased when cement replacement materials are used in the concrete mix.



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## CLEANING

KingMix 33SP can be washed with fresh cold water.

## PACKAGING

KingMix 33SP is available in 25 litre pails, 210 litre drums and 1000 litre bulks supply.

## STORAGE

Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative.

KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE

All products originating from KingKrete's Qatar facility are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

\* Properties listed are based on laboratory-controlled tests.

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## KingKrete-Qatar/KingMix\_33SP\_02/v2/07\_18

### STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

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### NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.

